



## EPI LUX GFSF TANK LINER

### USES

The product is recommended for use in the interior of steel tanks in Refineries, Petrochemicals, Fertilizers, Chemical and other plants for storage of various types of cargoes including water.

### SCOPE

A solventfree Epoxy Tank Liner reinforced with Glass Flake for Superior impermeability and performance under dedicated immersion service for cargoes like Petroleum crude, products as also Aromatic Hydrocarbon solvents.

#### PRODUCT DATA

**Type** : Two pack, cured with Amine Adduct

**Composition** : Catalysed Epoxy resin suitably pigmented and reinforced with glass flakes

**Mixing Ratio** : Base : Catalyst - 2 : 1 by volume

**Pot Life** : 30 minutes at ambient conditions

**Application** : Airless Spray-preferably plural component

**Recommended DFT** : 300 - 500 microns per coat

**Theoretical Spreading Rate** : 2.5 Sq. Mtr./Ltr/Coat at 400 microns average

**Drying Time** :

TOUCH : Within 4 hours

HANDLE : 8 hours

HARD : Overnight

**Curing Time** : 7 days minimum

**Overcoating Interval** :

MIN : 8 hours

MAX : 48 hours

**Colour** : Grey (arbitrary)

**Thinner** : Do not thin

**Packing** : 30 Ltrs.

**Cleaner** : Clean all equipment with Epoxy Thinner 844 immediately after use.

**Finish** : Glossy

**Storage Life** : Upto nine months as long as the sealed containers are kept under cover in a dry place under normal temperature conditions.

#### RESISTANCE GUIDE

**Chemical Resistance** :

Exposures	Immersion
Weak Mineral Acids	Good
Concentrated Solutions of Common Alkalies	Excellent
Aliphatic & Aromatic Hydrocarbons	Excellent
Salt Solution (Upto 50° C)	Excellent
Water	Excellent

**Temperature Resistance** :

**Wet Heat** : 80° C

**Flexibility**: Moderate

**Abrasion Resistance**: Excellent

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**SURFACE PREPARATION**

**Steel** : Round off all rough welds, sharp edges and remove weld spatler. Remove grease oil and other contaminants in accordance with Swedish Standard SIS 05 5900. Rinse surface thoroughly with clean water to remove acids or alkali contaminants. Immersed steel must be prepared to better than SA 2.5 Swedish Standard to a surface profile of 50 - 75 microns. Remove all dust by brushing or vaccum cleaning.

**APPLICATION**

Stir the contents of each can thoroughly with a broad flat stirrer using a stirring, lifting action or use a power mixer. Mix the contents of both packs together throughly using a power mixer for at least 3 minutes. Ensure the clean-up solvent is available berofe commencing application. Use mixed material immediately after mixing.

**Airless Spray** : Plural Component Airless Units : Units capable of 2:1 volume metering and heating such as Binks, Graco and others using 45 : 1 or 58 : 1 pump ratio with a fluid tip of 21 - 26 thou (0.53 - 0.66 mm). 3<sub>1/4</sub> Twist tip or adjustable tip (Titan) with an air supply of 690-830 kPa (100-120 p.s.i) and a line size of 12 mm ID.

**Pre-mix Airless Application** : Standard airless spray equipment such as Graco, Binks or other using a 58 : 1 pump ratio with a fluid tip of 21 - 26 thou (0.53 - 0.66 mm) or adjustable tip and an air supply of 690 - 830 kPa (100 - 120 p.s.I.) and a line size of 12 mm ID. Apply material immediately after mixing and clean equipment immediately after use.

**TYPICAL PAINTING SPECIFICATIONS**

Surface	1st Coat	2nd Coat	3rd Coat
Steel	Epilux 13 HB Primer	Epilux GFSF Tank Liner	Epilux GFSF Tank Liner
--do--	Epilux GFSF Tank Liner	- do -	

**Precaution :**

1. Do not apply in conditions outside the parameters stated in this document without the written consent of Berger Paints India.
2. Freshly mixed material must not be added to that which has been mixed for sometime.
3. Do not apply in temperature below 10<sup>0</sup> C and relative humidity above 85%.
4. After coating is cured, check for defects in the coating and repair as per manufacturers advice.
5. Clean all equipment with Epilux Thinner 844 immeditely after use.

<b>Storage</b>	Store in a bunded area under cover.
<b>Handling</b>	As with any chemical, ingestion, inhalation and prolonged or repeated skin contact should be avoided by good occupational work practice. Eye protection approved to AS 1337 should be worn where there is a risk of splashes entering the eyes. Always wash hands before smoking, eating, drinking or using the toilet.
<b>Using</b>	Use with good ventilation and avoid inhalation of spray mists and fumes. If there is risk of inhslation of spray mists, wear combined organic vapour / praticulate respirator. When spray painting, users should comply with the provisions of the respective State Spray Painting Regulations.
<b>Flammability</b>	Fight fire with foam, CO <sub>2</sub> , dry chemical powder. On burning will emit toxic fumes.
<b>Welding</b>	Avoid inhalation of fumes if welding surfaces coated with this paint. Grind off coating before welding.

**DISCLAIMER**

The information contained within this Data Sheet is based on information believed to be reliable at the time of its preparation. The Company will not be liable for loss or damage howsoever caused including liability for negligence, which may be suffered by the user of the data contained herein. It is the users' responsibility to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of results is implied since conditions of use are beyond our control.

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