



# BERGER Protecton PROTECTIVE COATINGS

## BP Bituminous Aluminium Paint

### USES

Steel structures, staircases, gratings, handrails, tank exteriors, under ground piping, etc., are some of the areas where this coating is recommended.

### SCOPE

A two pack anticorrosive bituminous paint for protection of structural steel exposed to corrosive industrial or coastal environments. The coated surface provides outstanding durability and good light reflectance properties.

### PRODUCT DATA

**Type :** Two Pack

**Composition :** Paste and medium supplied separately

**Application :** Brush or Airless Spray

**Recommended DFT :** 25–30 microns per coat

**Corresponding WFT :** 86–103 microns per coat

**Theoretical Spreading Rate :** 9.7–11.6 Sq. Mtr./Ltr.

**Drying Time :**

TOUCH : 4–6 hours  
 HANDLE : 8–10 hours  
 HARD : 24 hours

**Overcoating Interval :**

MIN : 24 hours

**Flash Point :** Above 30° C

**Colour :** Aluminium

**Finish :** Metallic

**Packing :** 20 Ltrs.

**Thinner/Cleaner :** Thinner 800

**Storage Life :** Upto twelve months as long as the sealed containers are kept under cover in a dry place under normal temperature conditions.

### RESISTANCE GUIDE

**Chemical Resistance :**

EXPOSURES	SPLASH & SPILLAGE	MILD FUMES / OUTDOOR RESISTANCE
Acids	Fair	Good
Alkalis	Fair	Good
Solvents	Poor	Poor
Salt	Excellent	Excellent
Water	Excellent	Excellent

**Temperature Resistance :**

Continuous : 93° C  
 Intermittent : 120° C

**Weatherability :** Excellent

**Flexibility :** Good

**Abrasion Resistance :** Good

**SURFACE PREPARATION**

Remove grease, oil and other contaminants preferably by using Bison Degreasing Solvent. Blast clean to a minimum of Sa 2 1/2 Swedish Standard SIS 05 5900 with a surface profile not exceeding 30–40 microns. If blasting is not practical, make full use of mechanical tools along with manual chipping and wire brushing to remove rust and scale to St. 2 Swedish Standard SIS 05 5900. Excessive burnishing of steel is to be avoided. Thoroughly dust down all surfaces before application of the appropriate primer.

**APPLICATION**

Stir the medium and mix the paste into it. Stir the mixture before and during use.

**Brush :** Apply, without thinning, to the required thickness.

**Airless Spray :** Apply without thinning. Use any standard equipment having pump ratio 30 : 1. Tip size 0.48 – 0.58 mm. Tip pressure 140–165 Kg/cm<sup>2</sup>.

**TYPICAL PAINTING SPECIFICATIONS**

Surface	1st Coat	2nd Coat	3rd Coat	4th Coat
Steel	BP Anti-saline Metallic Primer	BP Anti-saline Metallic Primer	BP Bituminous Aluminium Paint	BP Bituminous Aluminium Paint
-do-	Bison HB Zinc Phosphate or Luxol Z/C Primer	Bison HB MIO	-do-	-do-

**Notes :**

1. Do not apply when temperature falls below 10° C or rises above 50° C and when relative humidity rises above 90%. Do not apply during rain, fog or mist.
2. The mixed paint is to be used off within 48 hours to obtain best result.
3. Brushes and spray equipment should be cleaned with Thinner 800 otherwise equipment is likely to be damaged.

**Health & Safety :** Please refer to the separate Safety Data Sheet available with detailed information.

**DISCLAIMER**

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**BERGER PAINTS INDIA LIMITED**