

Goody Red Oxide Metal Primer

PRODUCT DESCRIPTION

Goody Red Oxide Primer is a economical General Purpose Metal Primer based on Synthetic Resin medium and Red Oxide of Iron as anti corrosive pigment.

PERFORMANCE FEATURES & BENEFITS

- Very good adhesion to the surface
- Air drying cum stoving type.

RECOMMENDED USAGE

Goody Nerolac Red Oxide Primer is a General Purpose Primer for application on Iron and Steel surfaces.

SURFACE PREPARATION

Ensure the surface is clean, dry free from all mill scales, rust, defective or poorly adhering material, dirt, grease, wax etc. Remove all mill scales, rust, loose or poorly adhering materials by rubbing down using suitable abrasive paper and thereafter wipe off. Apply a coat of Goody Red Oxide Metal Primer before application of required top coats.



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RECOMMENDED SYSTEM FOR APPLICATION

- Sand the surface with Emery Paper and wipe clean before application of subsequent coats.
- *Goody Red Oxide Metal Primer
- Nerolac Grey Knifing Paste Filler Air Drying Cum Stoving:- Pl. see NGKPF product data sheet for more details
- Air dry min 8 hrs for dry scuff & min 16 – 18 hrs for wet scuff. In case of stoving give flash off 30 minutes. Stoving schedule is 30 minutes at 100°C
- # Pl. look for the individual finishing system given in respective Product Data Sheet.

TECHNICAL DATA

| | |
|------------------------------|---|
| Coverage** surface by brush. | On smooth non absorbant surface 130 - 150 sq. ft/ltr/coat. |
| Drying Time | Surface Dry: Max 1 hr. |
| @27° ± 2°C & RH 60 ± 5% | Recoating: Min. 8 hrs. Stoving : 30 minutes at 120°C |
| Gloss Levels/ Sheen levels | Matt. |
| Thinning | Upto 30% by volume using Nerolac General Purpose Thinner. |
| Flash Point | Not below 30°C |
| Stability of Thinned Paint | Use within 24 hrs. |
| Shelf-Life: | 3 months from date of manufacture in original tightly closed containers away from direct sunlight and excessive heat. |

**Actual coverage may vary depending on method & condition of application, surface roughness.

PRECAUTIONS

- Refer MSDS for "Goody Red Oxide Metal Primer" for safety measures & precautions.
- Store in well ambient conditions, Ventilated locations & away from the source of ignition and fire.
- Keep away from children.
- In case of eye/skin contact wash with plenty of water.
- Inhalation / Injection will cause danger. In case move to fresh air & consult medical practitioners in both the cases.
- Do not apply when ambient temperature might drop to level below 10°C within 4 hrs of application.
- Avoid extra thinning for better results.
- Stir well paint before application.
- The container must be tightly closed when not in use. Stir well before use.
- Use safety equipments like rubber or polythene gloves, safety goggles / glasses & face mask.

PACK SIZES

20 ltrs..

SHADE RANGE

Red Oxide.



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